



1

Ensure a proper surface preparation prior to the application of Paste and Wrappingband.



2

Prepare the entire casing incl. approx. 150mm of the high voltage cable.



3

Use Paste to fill up the irregular shapes of the cable sleeve. Apply without air enclosures.



4

Minimum 95% coverage after surface cleanliness check



5

Apply a strip of Wrappingband over the zip of the sleeve



6

Apply Wrappingband without tension and avoid air enclosures. Press the Wrappingband in the pores of the substrate.



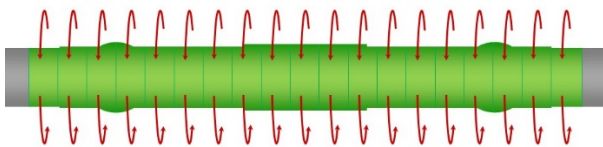
7

Apply Wrappingband by means of straight wraps over the high voltage cable. Circumferential overlap minimum 50mm



8

Apply Wrappingband without tension and avoid air enclosures.



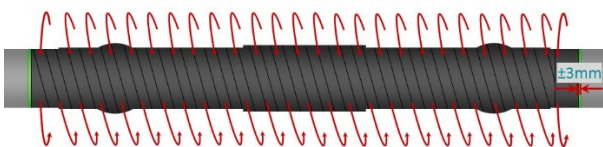
9

Apply Wrappingband over the entire sleeve. Firmly press the material in the pores of the substrate. Start and end minimum 100mm wider as the cable sleeve.



10

Conduct visual inspection prior to the application of Outerwrap.



11

Apply Outerwrap over the Wrappingband. Start with 2 circumferential wraps, keeping approx. 3mm Wrappingband visible and continue application by means of spiral wrap over the sleeve.



12

Apply Outerwrap with tension and avoid air enclosures. Overlap minimum 50%. Finish with 2 circumferential wraps and keep approx. 3mm Wrappingband exposed.