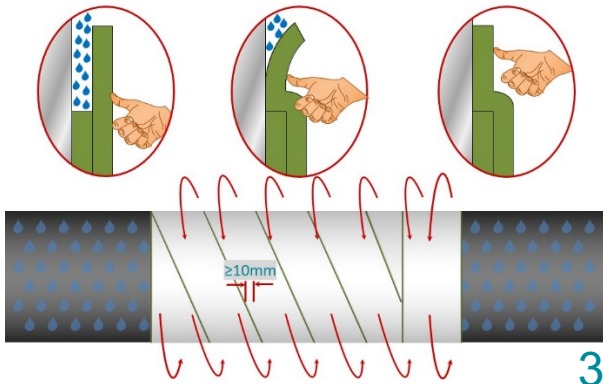


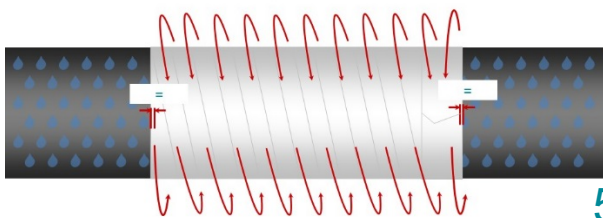
1

Clean 2 circumferential bare metal rings of 100mm wide at both extremities of the area to be coated with Wrappingband CL. Rinse the pipe with clean water. Ensure a proper surface preparation, minimum St2-St3, prior to the application of Wrappingband CL.



3

Apply Wrappingband CL with a minimum overlap of 10mm. Avoid air and water inclusion by pressing the material firmly onto the surface and on the seam of the overlap. Do not remove the white backing foil, remove the transparent release foil only.



5

Start the application of Outerwrap with 2 straight circumferential wraps with tension. Continue with a minimum overlap of 50%. End with 2 circumferential wraps. Keep no Wrappingband CL visible on both sides.



2

Start and finish with a straight circumferential wrap. Wrappingband CL shall be applied with tension.



4

Conduct visual check to make sure that the entire area is covered with Wrappingband CL.



6

Outerglass Shield can be applied for extra mechanical protection, see specific chapter for instructions.